



ARMORHIDE WD

ARMORHIDE WD BLACK ECOLODIP

PRODUCT NUMBER: WD-25066A

Object Finished:	Steel	Recommended Reduction:	None
Weight/Gallons:	8.57 lbs +/- 0.1	Reducer:	Water
Viscosity:	21+/-2 sec #2 EZ ZAHN	Reduced Viscosity:	N/A
Grind:	6+/-Hegman	Recommended Film Thickness	
Weight Solids:	44.5%+/- 1.0%	• Dry:	1.5 +/- 0.2 mil
Volume Solids:	44.5%+/- 1.0%	VOC:	0.79 lbs/gal as supplied
Coverage:	702 sq.ft./gal @ 1.0 dry mils, 100% efficiency	VOC less Water:	1.49 lbs/gal
pH:	8.6-9.0	Bake Time:	12 Min
Substrate Prep.:	Iron Phosphate B-1000 Cleaning to remove all loose mill scale, rust, and other detrimental matter.	Pencil Hardness:	ASTM D3363 2H – 3H on B-1000
Application Method:	Dip and/or Air-Assisted Spray	Bake Temperature:	200F Maximum
Applied Over:	Ductile Iron	Gloss:	75+/-5.0 ASTM D523 @ 60 DEG
Salt Spray:	ASTM B-117 250 HRS MIN 4 on B-1000	Impact Resistance:	ASTM 2794 40 INCH/LB REV/DIR

REMARKS

This product contains no lead and is for use with ductile iron castings conforming to ASTM A536, Grade 65-14-12.