



# ARMORHIDE WC

ARMORHIDE WC YELLOW PRIMER LH

PRODUCT NUMBER: WC-25271A

Object Finished:	Structural Steel Decking	Recommended Reduction:	As needed
Weight/Gallons:	9.72 +/-0.1	Reducer:	Water
Viscosity:	20-22" Zahn #2 Signature Cup, 78 Deg.F.	Reduced Viscosity:	As supplied
Grind:	7+/-Hegman	Recommended Film Thickness	
Weight Solids:	49.94% +/- 1%	• Dry:	0.35 - 0.5 mils
Volume Solids:	42.78% +/- 1%	Finish Type:	Acrylic
Weight Water:	44.96 % +/- 1%	Bake Temperature:	220 – 230 °F PMT
Coverage:	686 sq.ft./gal @ 1.0 dry mils, 100% efficiency	Gloss:	30-40 (60 Deg)
Substrate Prep.:	Iron Phosphate or Bonderite 1402W	Impact Resistance:	60 In-lbs.
Application Method:	Reverse Roll Coater	Hardness:	F pencil
Applied Over:	Clean Steel	pH:	9.2 - 9.6
		HAPS:	HAPS free
		VOC:	0.53 lbs./gal. — 0.064 kg/L As Supplied 1.11 lbs/gal. — 0.133 kg/L Less Water 1.28 lbs./solid gal. (0.153 kg/solid liter)