

ARMORHIDE WC

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PRODUCT NUMBER: WC-25124A

Object Finished:	Structural Steel Decking	Recommended Reduction:	As needed
Weight/Gallons:	9.02 +/-0.1	Reducer:	Water
Viscosity:	23 - 25" Zahn #2 Signature Cup, 78 Deg.F.	Reduced Viscosity:	As supplied
Grind:	7+/-Hegman	Recommended Film Thickness	
Weight Solids:	50.10% +/- 1%	• Dry:	0.35 - 0.5 mils
Volume Solids:	47.28% +/- 1%	Finish Type:	Acrylic
Weight Water:	44.41% +/- 1%	Bake Temperature:	220 – 230 °F PMT
Coverage:	758 sq.ft./gal @ 1.0 dry mils, 100% efficiency	Gloss:	30-40 (60 Deg)
Substrate Prep.:	Iron Phosphate or Bonderite 1402W	Impact Resistance:	60 In-lbs.
Application Method:	Reverse Roll Coater	Hardness:	F pencil
Applied Over:	Clean Steel	pH:	9.2 - 9.6
		Salt Spray:	100 hours
		VOC:	0.50 lbs./gal. — 0.060 kg/L As Supplied 1.08 lbs/gal. — 0.129 kg/L Less Water

REMARKS

Topcoat adhesion should be tested on a 3'x3' section and evaluated as per ASTM D3359.