

ARMORHIDE WC

ARMORHIDE WC GREY DECK CF

PRODUCT NUMBER: WC-25885A

Object Finished:	Structural Steel Decking	Recommended Reduction:	As needed
Weight/Gallons:	9.76 ± 0.1 lbs/gal	Reducer:	Water
Viscosity:	23-25" Zahn #2 Signature Cup, 78 Deg.F.	Reduced Viscosity:	As supplied
Grind:	7+/-Hegman	Recommended Film Thickness	
Weight Solids:	51.59% ± 1%	• Dry:	0.35 - 0.5 mils
Volume Solids:	45.60% ± 1%	Finish Type:	Acrylic
Weight Water:	43.00% ± 1%	Bake Temperature:	220 – 230 °F PMT
Coverage:	731 ft2 @ 1.0 dry mils, 100% efficiency	Gloss:	30-40 (60 Deg)
Substrate Prep.:	Iron Phosphate or Bonderite 1402W	Impact Resistance:	60 In-lbs. Direct.
Application Method:	Reverse Roll Coater	Hardness:	F pencil
Applied Over:	Clean Steel	pH:	9.2 - 9.6
		VOC:	0.49 lbs./gal. - 0.059 Kg/L As supplied 1.13 lbs/solid gal.- 0.135 Kg/ solid L

REMARKS

Topcoat adhesion should be tested on a 3'x3' section and evaluated as per ASTM D3359.